

Quality Industries

Foodservice

156 East Main St. Auburntown, TN 37016

1-615-306-2883

edschultz@bucketofsteam.com



**Quality
Industries**
FOODSERVICE
BY STAINLESS



Conveyor Toaster User Manual

Thank you for your business!

We trust you will find this new Conveyor Toaster to be quiet,
efficient, and durable

**Please return this completed page. The owner is required to
return this product registration information immediately.**

The model and serial numbers are stamped on the nameplate
located next to the machine's controls. Please print clearly.

-----Second Fold Line-----

Place
stamp
here

Quality Industries Foodservice
156 East Main St. Auburntown, TN 37016

-----First Fold Line-----Seal with tape-----Do not staple-----

Store Name: _____ Store I.D.#: _____

Address: _____

City: _____ State/Province/Region: _____

Country: _____ Postal Code: _____

Telephone: _____ Fax: _____

Store Owner: _____

Model: _____

Serial Number(s): _____

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Conveyor Toaster

Operation, Maintenance, and Warranty

Read this manual thoroughly before operating machine. The model and serial numbers are on the data plate mounted on the machine. Record the model and serial numbers below.

Refer to these numbers in any correspondence with Quality Industries Foodservice.

Model _____

Serial Number(s) _____

Note: All procedures listed on these pages are general use guidelines. Please refer to your company procedures for exact instructions.

IMPORTANT SAFETY INSTRUCTIONS

Read all instructions before operating. When using electrical appliances, basic safety precautions must be followed. Use this appliance only for its intended use as described in this manual. Verify that appliance is properly installed and electrically grounded by a qualified technician in accordance with local electrical codes. Do not attempt to repair or replace electrical components. A qualified technician should complete all servicing to these components. Before performing any service, disconnect the machine's power supply. Never wear loose-fitting or hanging garments while using any appliance. Ties, necklaces, etc. may catch on moving parts...possibly causing injury.

CAUTION - Risk of fire and/or electrical shock. Replace only with manufacturer's cord set.

DO NOT SPRAY MACHINE WITH WATER

Machine is designed to shed water & dust; however, **IT IS NOT WATERPROOF.**

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Important Safety Instructions

WARNING: To reduce the risk of fire, electric shock, or injury when using this conveyor toaster, follow these basic safety precautions:

1. Read all instructions carefully before operating the toaster.
2. Do not touch hot surfaces. Use handles or knobs to operate.
3. To protect against electrical shock, do not immerse the cord, plug, or any part of the toaster in water or other liquids.
4. Supervise the toaster closely when used near children.
5. Unplug the unit from the outlet when not in use and before cleaning. Allow the toaster to cool down before handling.
6. Do not operate the appliance if the power cord or plug is damaged, or after the appliance malfunctions or has been dropped or damaged in any way. Return it to an authorized service center for repair.
7. Use only accessories recommended by the manufacturer. Using other attachments may cause hazards or damage to the unit.
8. Do not use the toaster outdoors or in damp environments.
9. Do not let the cord hang over the edge of a counter, or touch hot surfaces.
10. Keep the unit away from hot gas or electric burners, and do not place it in a heated oven.
11. Extreme caution is required when handling hot food or when moving the toaster containing hot food or liquids.
12. Use the crumb tray to prevent accumulation of debris, and ensure it is emptied regularly.
13. To disconnect, turn the temperature and speed controls to the "OFF" position, then remove the plug from the outlet.
14. This appliance is intended for commercial use only. Follow all safety standards and operating procedures.
15. Do not operate the toaster empty. Always load the conveyor with bread or food items before turning it on.
16. Do not insert oversized food items into the conveyor as this may cause jams or damage to the unit.
17. Do not use the toaster for anything other than its intended purpose of toasting bread or similar food items.
18. Allow proper ventilation around the toaster. Do not block any air vents.

SAVE THESE INSTRUCTIONS

Operation

Initial Setup

1. Remove all packaging materials and inspect the unit for any damage.
2. Place the toaster on a flat, heat-resistant surface with adequate ventilation.
3. Ensure that the crumb recovery tray is correctly positioned at the bottom of the unit.
4. Plug the unit into a grounded 110V electrical outlet.

Preheating the Toaster

1. Set the heat control to your desired setting. The unit has 6 adjustable gears to control the intensity of heating.
2. Preheat the toaster for 5-10 minutes to allow it to reach the desired operating temperature.

Loading Bread into the Conveyor

1. Place slices of bread into the toaster's conveyor belt. The standard width of the oven mouth allows multiple slices of bread to be toasted simultaneously.
2. Adjust the speed of the conveyor to control the toast color and level of doneness.

Operating the Toaster

1. Use the electromagnetic temperature control system to fine-tune the baking process for different tastes.
2. The automatic timing reminder will notify you when the operation time is complete, ensuring the quality of the toasted food.
3. Bread can be manually ejected after toasting using the manual ejection lever for easy operation.

Cleaning and Maintenance

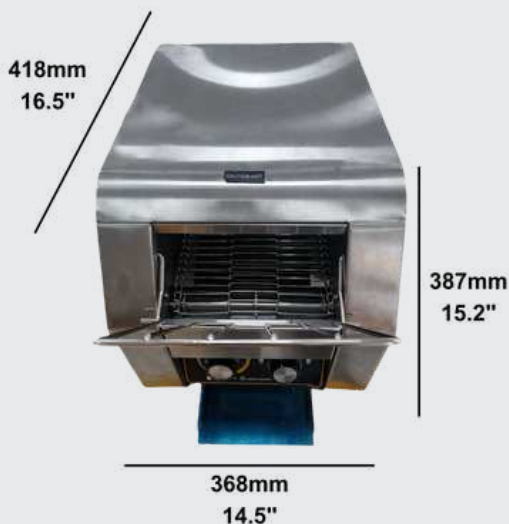
1. Turn off the toaster and unplug it from the outlet before cleaning.
2. Allow the unit to cool down completely.
3. Empty the crumb recovery tray regularly to avoid accumulation.
4. Wipe down the exterior and conveyor belt with a damp cloth and mild detergent. Do not immerse the unit or use abrasive cleaners.

Product Specifications

Conveyor Toaster

(Model 3990646)

- **Dimensions:** 368 x 418 x 387 mm (16.5" x 14.5" x 15.2")
- **Weight:** 45 lbs (720 oz)
- **Voltage:** 110V
- **Wattage:** 1500 Watts
- **Temperature Control:** 6 adjustable heat settings
- **Special Features:**
 - Grouped heating system for power saving and convenience
 - Electronic safety short-circuit device for enhanced safety
 - Built-in thermal insulation for improved thermal efficiency
 - Crumb recovery tray for easy cleaning
 - Chain speed control for adjusting the toast color



Problem-Solving Guide

1. Toaster Does Not Power On

Possible Causes:

The unit is not plugged in properly.
The power cord is damaged.
The safety short-circuit device has been triggered.

Solutions:

Ensure the unit is securely plugged into a 110V outlet.
Check for any visible damage to the power cord. If damaged, stop using the unit and contact a qualified technician.
Reset the unit by unplugging it, waiting a few minutes, and plugging it back in. If the problem persists, contact a service provider.

2. Toast Is Not Evenly Cooked

Possible Causes:

Conveyor speed is too fast.
Heating elements are not working properly.
The crumb tray is full, restricting airflow.

Solutions:

Adjust the conveyor speed to allow more time for toasting.
Verify that all heating elements are operational. If one or more is not heating, contact a service technician.
Empty the crumb tray to allow for proper airflow and consistent heating.

3. Toaster Overheats or Burns Toast

Possible Causes:

Temperature control is set too high.
Conveyor speed is too slow.
Crumb tray is obstructing ventilation.

Solutions:

Lower the temperature setting using the adjustable heat controls.
Increase the conveyor speed to prevent over-browning.
Ensure the crumb tray is empty and the ventilation areas are clear.

4. Conveyor Belt Stops Moving

Possible Causes:

Bread or debris is blocking the conveyor belt.
The motor has overheated.
Chain mechanism is malfunctioning.

Solutions:

Turn off the unit and inspect the conveyor for any obstructions. Remove any debris or bread that may be jamming the belt.
Let the unit cool down before restarting.
If the issue persists, contact a service technician for assistance with the chain mechanism.

5. Strange Noises from the Unit

Possible Causes:

Fan or motor may be obstructed or faulty.
Loose internal components.

Solutions:

Turn off the toaster and inspect for visible obstructions in the motor or fan area.

- If noises persist, discontinue use and contact a service technician to inspect the internal components.

Terms and Conditions

DAMAGED SHIPMENTS

In the event of damaged shipments, whether the damage is apparent upon delivery or concealed and discovered after unpacking, the customer must notify the carrier immediately. Filing a claim with the carrier is the customer's responsibility, as Quality Industries Foodservice assumes no liability for goods damaged after they have left our facility. Once goods ship from our dock, the responsibility for handling damage claims rests with the customer.

RETURNS

No product returns will be accepted without prior written approval from Quality Industries Foodservice. All returns must be shipped freight prepaid by the customer and may be subject to handling or restocking fees.

WARRANTY

Quality Industries Foodservice warrants that the Conveyor Toaster is free from original defects in both workmanship and materials, provided the product has been properly stored, installed, serviced, maintained, and operated. This warranty is extended solely to the original purchaser and covers the mechanical and electrical components that make up the drive system of the machine.

This warranty includes full replacement of defective components as well as labor coverage. The warranty period begins on the earlier of the product's initial use or 60 days from the shipment date from our factory. The parts warranty is valid for 12 months, while labor is covered for a period of 90 days.

To activate this warranty, the end user must register ownership of the product by returning the warranty card included with the machine. Failure to register the product immediately will void the warranty.

In the event of a performance issue, the end user must notify Quality Industries Foodservice, providing the model and serial number of the machine. Quality personnel will assist in diagnosing the issue, arrange for the shipment of replacement components if needed, and authorize a service agency if required. Replacement parts will be shipped at no cost via the least expensive method, provided the defective part is returned within two weeks (if requested by Quality Industries Foodservice). The company reserves the right to test and evaluate the returned part to determine if the failure is covered under warranty. If defective parts are not returned within the specified time, or if the issue is not covered by the warranty, the customer will be invoiced for the replacement component, shipping costs, and labor charges, if applicable.

Quality Industries Foodservice assumes no responsibility for any costs associated with the removal or installation of replacement parts, including but not limited to travel time, fuel charges, or labor. We are not liable for any other costs or damages arising from product nonperformance, including shipping costs for returning defective products or components. The buyer assumes all risks and liabilities associated with the use of the product.

This warranty does not apply to products that have been misused, subjected to negligence or accidental damage, or altered/repaired in a manner that affects the product's performance or reliability. Peripheral items such as lugs, plugs, pans, pots, baskets, or other accessories that may be sold as part of a package with the Conveyor Toaster are not covered by this warranty.

Contact Us

For any questions regarding the operation, maintenance, or warranty of your Quality Industries Foodservice Conveyor Toaster, please feel free to contact us. Our dedicated customer support team is available to assist you with troubleshooting, replacement parts, and service requests. You can reach us via phone, email, or through our website's contact form. We are committed to providing prompt and reliable assistance to ensure your equipment operates at peak performance.

- **Phone**



+1 615-306-2883

- **Message**



edschultz@bucketofsteam.com

- **Website**



qualitybystainless.com

- **Address**



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